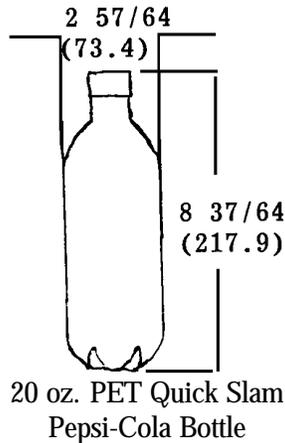


**20 oz. PET PEPSI QUICK
SLAM BOTTLE SHIMMING
S009.3**

Models Affected: 501 Series 90 Venders Only.

Reason: To supply a set-up to vend the 20 oz. PET Pepsi-Cola Quick Slam (small cap) Bottle double depth in wide columns of 501 Series 90 venders.

Serial Break: Venders serialized 0001-3165AO and up.



Note: This set-up is for the 20 oz. Quick Slam Bottle. See instructions S004.x for 20 oz. PET Straight Wall Bottle set-up.

Wide Column Set-Up					
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	CAM(S) FOR MOTOR	REAR SPACER	OTHER PARTS
2	Bottle Neck Support 324,010,150.13 Bottle Neck Support Retainer 324,010,160.03 Large Product Sold-Out Paddle 432,070,270.03	NA	White Cam 801,806,990.11	Ultimate Depth 328,070,300.03 (used in venders not factory set to vend 20 oz. PET Bottle)	Can/Bottle Chute 324,000,200.23
Narrow Column Set-Up					
1	Flat Shim, Right 361,010,070.03	#4	-	Standard Rear Spacer 498,071,400.03 Set Hole #8	Rotor, Wide 801,201,220.01

NA = Not Applicable

Note: Venders serialized 0001-6224AT and higher that are ordered factory built to vend this package will have a backing plate. Venders serialized 0001-6275CT and higher that are factory built to vend this package will have a large product sold-out paddle installed in the wide columns.

20 oz. BOTTLE CAPACITY IN 501T	
WIDE COLUMN	50
NARROW COLUMN	14
TOTAL	220

Order per wide column:

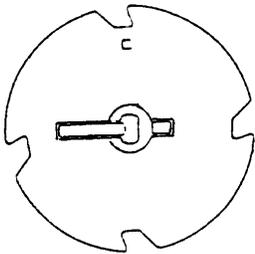
- 1 - 801,806,990.11
- 1 - 324,010,150.13
- 1 - 324,010,160.03
- 2 - 900,301,550.01
- 1 - 498,010,110.03
- 1 - 498,010,120.03
- 4 - 900,301,500.01
- 1 - 328,070,300.03
- 2 - 900,301,500.01
- 1 - 432,070,270.03
- 1 -
- 804,100,680.51
- 804,100,750.41

- White Vending Cam, 20 oz. (1 per column)
- Bottle Neck Support (1 per column)
- Bottle Neck Support Retainer (1 per column)
- #8-32x½Screw (2 per Bottle Neck Support)
- Mounting Strap Columns 1 & 2 (1 per vender)
- Mounting Strap Column 3 (1 per vender)
- #8-18x½Screw (2 per mounting strap)
- W/A Ultimate Depth Rear Spacer (1 per column)
- #8-18x½Screw (2 per rear spacer)
- Large Product Sold-Out Paddle (1 per column)
- Sold Out Switch Assembly
- Non SII and SIID
- SII and SIID

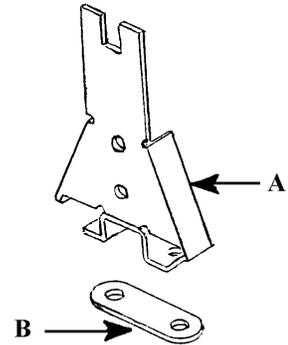
Order per narrow column:

- 1 - 801,201,220.01
- 1 - 361,010,070.03
- *1 - 324,000,200.23

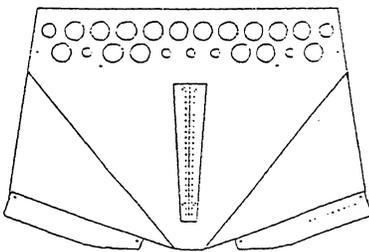
- Rotor, Wide (1 per column)
- Flat Shim, Right
- Assy., 20 oz. Bottle Chute (1 per vender)



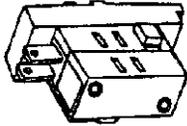
White Vending Cam
801,806,990.01
Figure 1



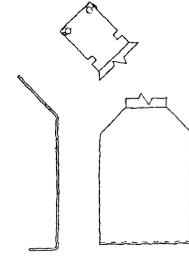
A) Bottle Neck Support
324,010,150.13
B) Bottle Neck Support
Retainer
324,010,160.03
Figure 2



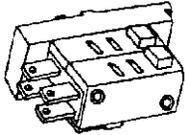
20 oz. Bottle Chute Assembly
324,000,200.23
Figure 3



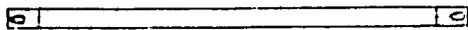
Sold-Out Switch Assy.
804,100,750.41
Figure 4A



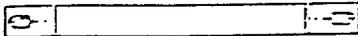
Large Product Sold-Out Paddle
432,070,270.03
Figure 5



Sold-Out Switch Assy.
804,100,680.51
Figure 4B



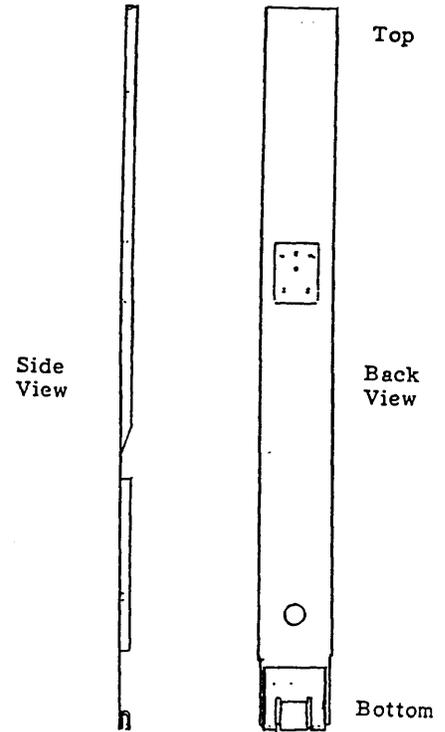
Columns 1 & 2



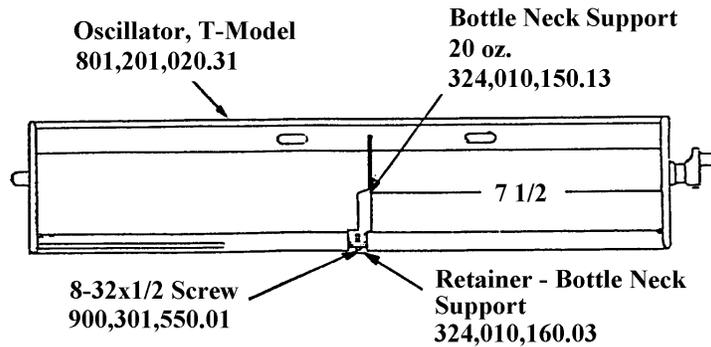
Column 3 Only



Mounting Straps
Figure 6



W/A Ultimate Depth Rear
Spacer
328,070,300.03



Oscillator with Bottle Neck Support
Figure 8

VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

1. Unplug the vender.
2. Remove the existing rear spacer.
3. Install the mounting straps and secure with #8-18x $\frac{1}{2}$ screws.
4. Install the ultimate depth rear spacer and secure with two screws. See figure 7, page 3.
5. Remove the can retainers from the oscillator.
6. Install the bottle neck support and retainer. (See figure 8.)
Note: The distance between the inside front edge of the oscillator and the front of the bottle neck support is 7 $\frac{1}{2}$.
7. Secure the bottle neck support and retainer with two #8-32x $\frac{1}{2}$ screws.
8. Remove existing cams from vend motors.
9. Install new 20 oz. white vending cam (part #801,806,990.11). See figure 1, page 2.
Important: The adjustable cam (gold in color) is not used. Do not place it on the motor.
10. Remove the standard sold-out paddle from all wide columns.
11. Install the large product sold-out paddle in all wide columns.
12. It is recommended that the sold-out switch pack be replaced when the new sold-out paddle is installed.
13. Remove existing can/bottle delivery chute.
14. Install new can/bottle chute (part# 324,000,200.23). See figure 3, page 2.
15. Set the discharge member and closure strip for bottles.
16. Load the bottles cap to cap.
Important: Always load the front bottle first, then the rear bottle so the caps overlap with the rear bottle's cap on top as shown in figure 9.

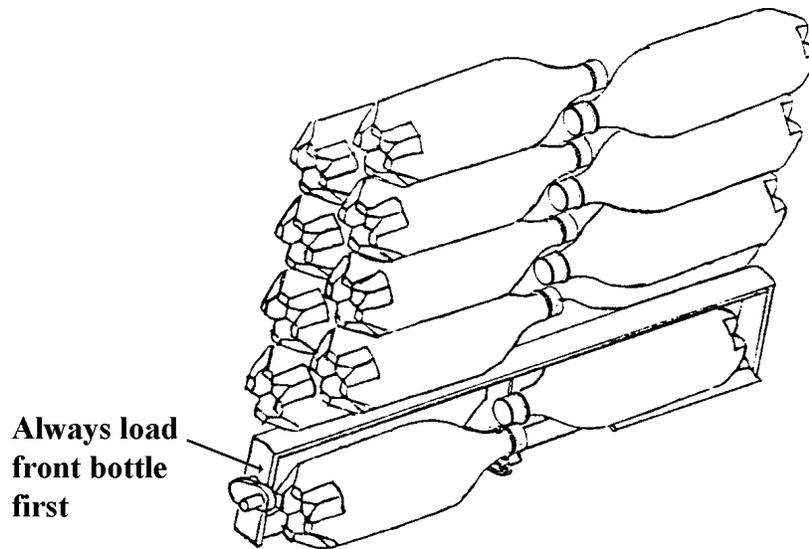


Figure 9

VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:

1. Unplug the vender.
2. Install a flat shim (Part #361,010,070.03) on the right side of the narrow columns.
3. Install the wide rotor. (Part #801,201,220.01)
4. Adjust the cam to setting #4.
5. Adjust the rear spacer to hole #8.
6. Load the bottles caps to the back.

Narrow columns will only vend this package single depth.